(A) Make a drawing of the holes from a given specifications. Draw the front view in broken-out section.

10 Drill Thru.  14 Drill, 30 Deep  8.5 Drill, M10 Tapped  12 Drill, 30 Deep M14 Tapped, 24 Deep

(B) Make a drawing of the holes from a given specifications. Draw the front view in broken-out section.

10.5 Drill, Ø18 C'bore, 11 Deep  10.5 Drill, 90°C'sink to Ø19  10.5 Drill, Ø22 Spotface, 1 Deep